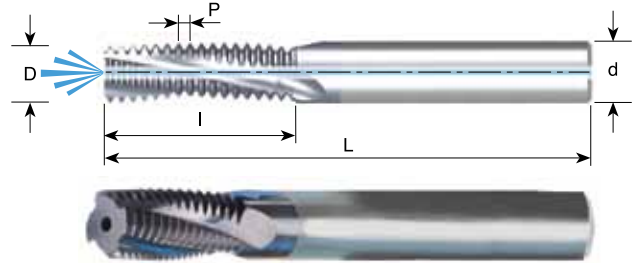
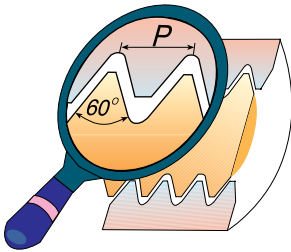


## NPS With internal coolant bore

Same Tool for Internal and External Thread - Inch Shank

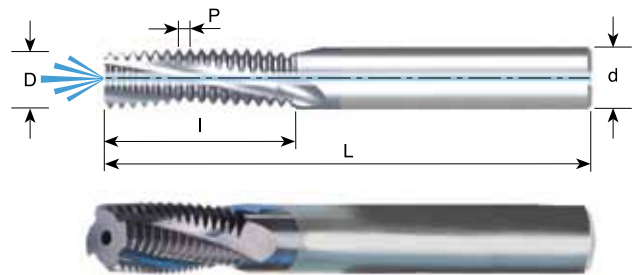
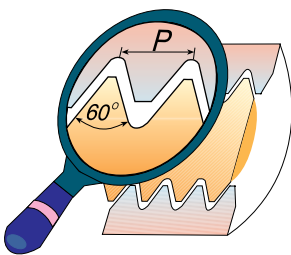


| Pitch TPI | Standard | Ordering Code              | d inch | D    | No. of Flutes | I    | L   |
|-----------|----------|----------------------------|--------|------|---------------|------|-----|
| 27        | 1/8      | <b>MTB0312C04 27 NPS</b>   | 5/16   | 7.6  | 3             | 10.8 | 63  |
| 18        | 1/4-3/8  | <b>MTB0375D06 18 NPS</b>   | 3/8    | 9.5  | 4             | 16.2 | 76  |
| 14        | 1/2-3/4  | <b>MTB0625D08 14 NPS</b>   | 5/8    | 15.5 | 4             | 22.7 | 101 |
| 11.5      | 1-2      | <b>MTB0750D11 11.5 NPS</b> | 3/4    | 19.0 | 4             | 29.8 | 101 |

Order example: MTB 0375D06 18 NPS MT7

## NPSF With internal coolant bore

Same Tool for Internal and External Thread - Inch Shank



| Pitch TPI | Standard | Ordering Code               | d inch | D    | No. of Flutes | I    | L   |
|-----------|----------|-----------------------------|--------|------|---------------|------|-----|
| 27        | 1/8      | <b>MTB0312C04 27 NPSF</b>   | 5/16   | 7.6  | 3             | 10.8 | 63  |
| 18        | 1/4-3/8  | <b>MTB0375D06 18 NPSF</b>   | 3/8    | 9.5  | 4             | 16.2 | 76  |
| 14        | 1/2-3/4  | <b>MTB0625D08 14 NPSF</b>   | 5/8    | 15.5 | 4             | 22.7 | 101 |
| 11.5      | 1-2      | <b>MTB0750D11 11.5 NPSF</b> | 3/4    | 19.0 | 4             | 29.8 | 101 |

Order example: MTB 0312C04 27 NPSF MT7