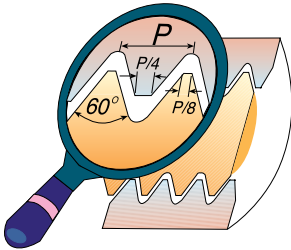


## UN With internal coolant through the flutes

### Tools for Internal Thread



Pitch TPI	UNC	UNF	UNEF	Ordering Code	d	D	No. of Flutes	I	L
28		1/4		<a href="#">MTZ0605C11 28 UN</a>	6	5.0	3	11.3	58
28			7/16-1/2	<a href="#">MTZ0606C14 28 UN</a>	6	6.0	3	14.1	58
24		5/16		<a href="#">MTZ08066C14 24 UN</a>	8	6.6	3	14.3	64
24		3/8	9/16-5/8	<a href="#">MTZ0808D21 24 UN</a>	8	8.0	4	20.6	64
20		7/16		<a href="#">MTZ0808C21 20 UN</a>	8	8.0	3	21.0	64
20		1/2		<a href="#">MTZ1010D22 20 UN</a>	10	10.0	4	22.3	73
20			3/4-1	<a href="#">MTZ1212E27 20 UN</a>	12	12.0	5	27.3	84
18	5/16			<a href="#">MTZ06056C14 18 UN</a>	6	5.6	3	14.8	58
18		9/16-5/8	1 <sup>1/8</sup> -1 <sup>5/8</sup>	<a href="#">MTZ12113D26 18 UN</a>	12	11.3	4	26.1	84
16	3/8			<a href="#">MTZ08067C16 16 UN</a>	8	6.7	3	16.7	64
16		3/4		<a href="#">MTZ1212D31 16 UN</a>	12	12.0	4	31.0	84
14	7/16			<a href="#">MTZ08077C20 14 UN</a>	8	7.7	3	20.9	64
14		7/8		<a href="#">MTZ1616E37 14 UN</a>	16	16.0	5	37.2	101
13	1/2			<a href="#">MTZ10092C22 13 UN</a>	10	9.2	3	22.5	73
12	9/16			<a href="#">MTZ12105C26 12 UN</a>	12	10.5	3	26.5	84
11	5/8			<a href="#">MTZ12114C28 11 UN</a>	12	11.4	3	28.9	84
10	3/4			<a href="#">MTZ16144D34 10 UN</a>	16	14.4	4	34.3	101

Order example: [MTZ 0808D21 24 UN MT7](#)

For small thread mills see pages 229-230, 235 & 246

