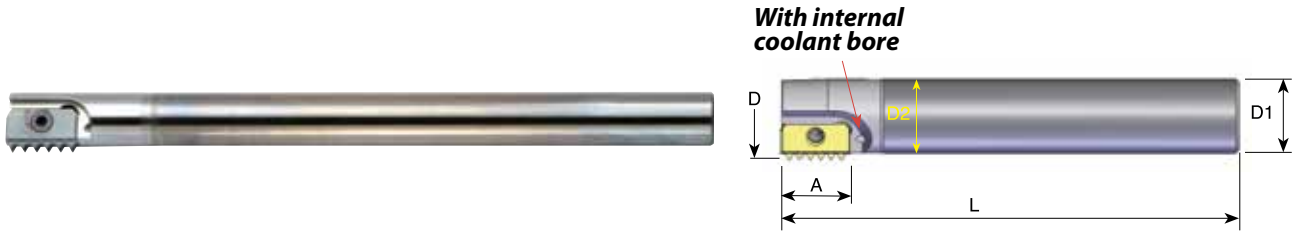


Long Carbide Shank Toolholders

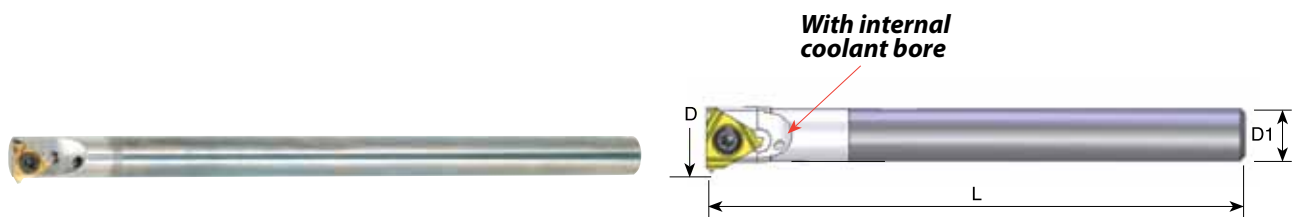



| Ordering Code | A | D | D1 | D2 | L | Insert Screw | Torx Key |
|---------------|----|------|----|----|-----|--------------|----------|
| SR0010K12C | 12 | 9.9 | 8 | 8 | 125 | S12 | K12 |
| SR0013H14C | 14 | 13.2 | 10 | 10 | 110 | S14 | K14 |
| SR0013J14C | 14 | 13.2 | 10 | 10 | 155 | S14 | K14 |
| SR0015K14C | 14 | 15.2 | 12 | 12 | 175 | S14 | K14 |
| SR0021K21C | 21 | 21.0 | 16 | 16 | 130 | S21 | K21 |
| SR0021M21C | 21 | 21.0 | 16 | 16 | 200 | S21 | K21 |
| SR0027S30C | 30 | 27.0 | 20 | 20 | 270 | S30 | K30 |

Order example: SR0015K14C

For holders with long overhang reduce the cutting speed and feed rate between 20% to 40% (depends on workpiece material, pitch and overhang)

Carbide Shank Toolholders for Single Point Threading



| Ordering Code |  | Pitch Range | | D | D1 | L | Insert Screw | Torx Key |
|---------------|---|-------------|-------|------|------|-----|--------------|----------|
| | | mm | TPI | | | | | |
| SR0005D06C | 6 | 0.5-1.25 | 48-20 | 6.8 | 5.0 | 63 | S06 | K06 |
| SR0006H08C | 8 | 0.5-1.75 | 48-14 | 8.8 | 6.0 | 100 | S08 | K08 |
| * SR0010M11C | 11 | 0.5-2.00 | 48-11 | 13.2 | 10.0 | 150 | S11 | K11 |

For Inserts see the Thread Turning Tools section of this catalogue

For an internal application use an internal R.H. insert.

* For an external application use an external L.H. insert.