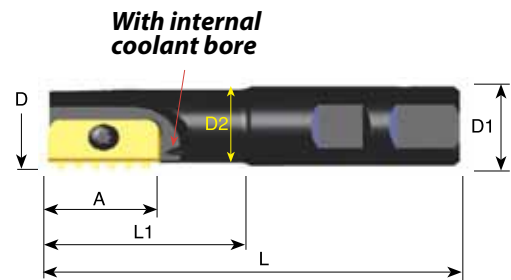


## Single Insert Toolholders



| Ordering Code | A  | D    | D1 | D2   | L   | L1 | Insert Screw | Torx Key |
|---------------|----|------|----|------|-----|----|--------------|----------|
| * SR0009H12   | 12 | 9.5  | 20 | 7.5  | 85  | 14 | S12          | K12      |
| SR0010H12     | 12 | 9.9  | 20 | 7.6  | 85  | 16 | S12          | K12      |
| SR0012F14     | 14 | 12.0 | 20 | 8.9  | 75  | 20 | S14          | K14      |
| SR0014H14     | 14 | 14.5 | 20 | 11.2 | 85  | 25 | S14          | K14      |
| SR0017H14     | 14 | 17.0 | 20 | 13.4 | 85  | 30 | S14          | K14      |
| ** SR0018H21  | 21 | 18.0 | 20 | 14.4 | 85  | 30 | S21          | K21      |
| SR0021H21     | 21 | 21.0 | 20 | 16.5 | 94  | 40 | S21          | K21      |
| SR0029J30     | 30 | 29.0 | 25 | 22.4 | 110 | 50 | S30          | K30      |
| SR0048M40     | 40 | 48.0 | 40 | 35.0 | 153 | 78 | S40          | K40      |

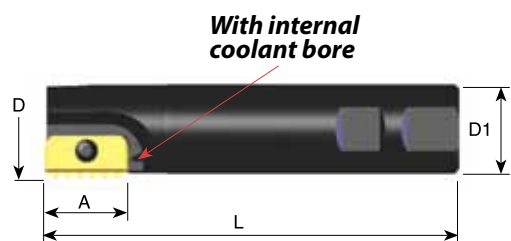
Order example: SR0029J30

\* Not for conical inserts: 12-18 NPT, 12-18 NPTF, 12-19 BSPT

\*\* Cannot be used with the following inserts:

21 I 3.5 ISO, 21 I 8 UN, 21 I 7 UN, 21-11 BSPT, 21-11.5 NPT, 21-11.5 NPTF

## Long Shank Toolholders



| Ordering Code | A  | D  | D1 | L   | Insert Screw | Torx Key |
|---------------|----|----|----|-----|--------------|----------|
| SR0025K21     | 21 | 25 | 20 | 125 | S21          | K21      |
| SR0031M30     | 30 | 31 | 25 | 150 | S30          | K30      |
| SR0038M30     | 30 | 38 | 32 | 150 | S30          | K30      |
| SR0048R40     | 40 | 48 | 40 | 210 | S40          | K40      |

Order example: SR0031M30

For holders with long overhang reduce the cutting speed and feed rate between 20% to 40% (depends on workpiece material, pitch and overhang)